

由壬(Union) :

由壬引进国际先进技术,采用高强度合金钢锻造而成,严格的热处理确保接头有均匀一致的金相组织和承压能力,所具有良好的机械性能,密封性能和不同压力等级,是油田钻采作业的理想配件.使用材料完全符合美国 ASTM 和 AISI 标准,产品技术指示完全符合 API6A 标准,产品可用管线螺纹,油管螺纹,对焊式或压密封端部连接。

Union is forged by high strength alloy steel according to importing of foreign talents.After strict heat treatment,the joint has the performance of well-distributed structure and loading capacity.

So the union owns the better mechanical property ,sealability and different pressure grade,that is the best parts of drilling working at the oilfield.The material of union measure up to completely the American ASTM and AISI standards,and the technique data of products can accord with the API 6A standards. The connect of union may adopt the pipeline thread,oil pipe line, butt welding type and the pressure sealing end connection.



FIG 100

规格Size		重量Weight		A (in.)	B (in.)	C+ (in.)	牙/英寸TPI*	材料Material	
(Inches)	(mm)	磅(lbs)	千克(kg)					螺母 Nuts	接头 Sub
2"	50	6.25	2.84	3.94	2.84	6.25	3 MOD	锻钢Steel Forging	
3"	80	12.84	5.83	5.00	4.03	7.80	3 MOD	锻钢Steel Forging	
4"	100	19.65	8.92	5.75	5.24	8.90	3 MOD	锻钢Steel Forging	
6"	150	47.14	21.40	6.54	7.48	13.78	3 STD	锻钢Steel Forging	
8"	200	75.11	34.10	7.24	9.65	16.14	3 STD	锻钢Steel Forging	

*TPI-Threads per inch. *TPI- 牙/英寸

FIG 200, 206
可提供内焊式和对焊式* socket weld and butt weld are also available

规格Size		重量Weight		A (in.)	B (in.)	C+ (in.)	D**	TPI*	材料Material	
(Inches)	(mm)	磅(lbs)	千克(kg)						螺母 Nuts	接头 Sub
1"	25	1.65	0.75	2.67	1.57	3.78	**	6 STD	锻钢Steel Forging	
2"	50	5.24	2.38	3.3	2.825	5.8	**	4 STD	锻钢Steel Forging	
3"	80	18.08	5.94	4.53	4.06	7.79	**	4 STD	锻钢Steel Forging	
4"	100	17.78	8.07	4.91	5.12	8.89	**	3 STD	锻钢Steel Forging	
6"	150	47.14	21.40	6.54	7.48	13.78	**	3 STD	锻钢Steel Forging	
8"	200	75.11	34.10	7.24	9.65	16.14	**	3 STD	锻钢Steel Forging	

*TPI-Threads per inch. *TPI- 牙/英寸 **Weld Ends-Consult Factory. **焊接端头-请咨询工厂

FIG 207
可提供内焊式和对焊式* socket weld and butt weld are also available

规格Size		重量Weight		A (in.)	B (in.)	C+ (in.)	D**	TPI*	材料Material	
(Inches)	(mm)	磅(lbs)	千克(kg)						螺母 Nuts	接头 Sub
3"	80	10	4.54	3.75	4.09	11.5	**	4 STD	锻钢Steel Forging	
4"	100	16.2	7.35	4.31	5.12	14.36	**	3 MOD	锻钢Steel Forging	
6"	150	38	17.25	5.81	7.5	19.88	**	3 MOD	锻钢Steel Forging	

*TPI-Threads per inch. *TPI- 牙/英寸 **Weld Ends-Consult Factory. **焊接端头-请咨询工厂